

## Product Change Notice (PCN)

**Subject:** Wafer-fabrication factory addition for RL78/F25 products

**Publication Date:** 2/2/2026

**Effective Date:** 8/13/2026

**Revision Description:** Initial release

**Description of Change:** Wafer-process, Wafer-test, and BG (back-grind) fabs are added (parallel production)

|          | After Fab addition |          | Current MP |
|----------|--------------------|----------|------------|
| WP       | Kawashiri          | PSMC     | Kawashiri  |
| WT       | Kawashiri          | Ardentec | Kawashiri  |
| BG       | Kawashiri          | KL       | Kawashiri  |
| Assembly | KL                 |          | KL         |
| Sort     | KL                 |          | KL         |

“Kawashiri” means Kawashiri Factory, Renesas Semiconductor Manufacturing Co., Ltd.

“KL” means Renesas Semiconductor KL Sdn. Bhd.

“Ardentec” means Ardentec Corporation

“PSMC” means Powerchip Semiconductor Manufacturing Corporation

**Affected Product List:**

|                     |                     |                     |                     |
|---------------------|---------------------|---------------------|---------------------|
| R7F125FPL3AFB-C#BA0 | R7F125FML3AFB-C#BA0 | R7F125FLL3AFB-C#BA0 | R7F125FGL3AFB-C#BA0 |
| R7F125FPL3AFB-C#UA0 | R7F125FML3AFB-C#UA0 | R7F125FLL3AFB-C#UA0 | R7F125FGL3AFB-C#UA0 |
| R7F125FPL3AFB-C#HA0 | R7F125FML3AFB-C#HA0 | R7F125FLL3AFB-C#HA0 | R7F125FGL3AFB-C#HA0 |
| R7F125FPL4AFB-C#BA0 | R7F125FML4AFB-C#BA0 | R7F125FLL4AFB-C#BA0 | R7F125FGL4AFB-C#BA0 |
| R7F125FPL4AFB-C#UA0 | R7F125FML4AFB-C#UA0 | R7F125FLL4AFB-C#UA0 | R7F125FGL4AFB-C#UA0 |
| R7F125FPL4AFB-C#HA0 | R7F125FML4AFB-C#HA0 | R7F125FLL4AFB-C#HA0 | R7F125FGL4AFB-C#HA0 |

**Reason for Change:**

Stable production supply for RL78/F25

**Impact on Fit, Form, Function, Quality & Reliability:**

No impact.

**Product Identification:**

Enable via the production history data through the packing label or of the trace code.

**Qualification Status:** Appendix-3 shows “Q100 Qualification Test Results”

**Sample Availability Date:** 3/31/2026

Sample shipment will begin subsequentially on 3/31/2026

**Device Material Declaration:** Available upon request.

- Note:
1. Acknowledgement must be received by Renesas within 30 days or Renesas will consider the change as approved.
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  3. If customer cannot accept the PCN then customer must provide Renesas with a last time buy demand and purchase order.

**For additional information regarding this notice, please contact your Renesas sales representative.**

## Appendix-1

### ■4M changing points

Full chip-design compatible wafer-fabrication-process was ported from Kawashiri factory.

| Item            | Check Result                                                                                           | Judgement      |
|-----------------|--------------------------------------------------------------------------------------------------------|----------------|
| <b>Machine</b>  | Sufficiently compatible to produce the equivalent wafer-level structure and electrical characteristics | <b>No risk</b> |
| <b>Method</b>   | Sufficiently compatible to produce the equivalent wafer-level structure and electrical characteristics | <b>No risk</b> |
| <b>Man</b>      | Using operator certification system. Only certificated operator can work for the production.           | <b>No risk</b> |
| <b>Material</b> | Sufficiently compatible to produce the equivalent wafer-level structure and electrical characteristics | <b>No risk</b> |

## Appendix-2

### Q100 Qualification Test Results

Report No. MCR-25-0467

Date: Dec./ 24/ 2025

## RENESAS SEMICONDUCTOR

### RELIABILITY REPORT

SERIES : RL78/F25

DEVICE : Please see [Device list]

APPLICATION : Automobile

Quality Assurance Div.  
Renesas Electronics Corporation

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(Rev. 5.0-2 October 2020)

## Q100 Qualification Test Results

[Note : Basically qualification tests were performed using a representative product with the same wafer process and the same package structure .]

| Test | # | Reference | Test Conditions | Lots | S.S. | Total | Results<br>(Fail of Total) | Comments:<br>(N/A =Not Applicable) |
|------|---|-----------|-----------------|------|------|-------|----------------------------|------------------------------------|
|------|---|-----------|-----------------|------|------|-------|----------------------------|------------------------------------|

### TEST GROUP A – ACCELERATED ENVIRONMENT STRESS TESTS

|                                                 |    |                          |                                                                                                                          |   |           |     |          |     |
|-------------------------------------------------|----|--------------------------|--------------------------------------------------------------------------------------------------------------------------|---|-----------|-----|----------|-----|
| PC                                              | A1 | JESD22 A113<br>J-STD-020 | Preconditioning: (Test @ Rm)<br>SMD only; Moisture Preconditioning for THB/HAST, AC/UHST, TC ;<br>Peak Reflow Temp=260°C |   | Min.MSL=3 |     | MSL=3    | -   |
| <del>THB</del><br>or<br>HAST                    | A2 | JESD22 A101              | Temperature Humidity Bias: (Test @ Rm/Hot)<br>Ta=110°C, RH=85%, t=264hrs                                                 | 3 | 77        | 231 | 0 of 231 | -   |
| <del>AC</del><br>or<br>UHST<br>or <del>TH</del> | A3 | JESD22 A118              | Unbiased Highly Accelerated Stress Test: (Test @ Rm)<br>Ta=110°C, RH=85%, t=264hrs                                       | 3 | 77        | 231 | 0 of 231 | -   |
| TC                                              | A4 | JESD22 A104              | Temperature Cycle: (Test@Hot)<br>Ta=-55°C to 150°C, t=1000cyc<br>Wire Bond Pull: (0 Fails after TC)                      | 3 | 77        | 231 | 0 of 231 | -   |
| PTC                                             | A5 | JESD22 A105              | Power Temperature Cycle: (Test @ Rm/Hot)<br>-                                                                            | - | -         | -   | -        | N/A |
| HTSL                                            | A6 | JESD22 A103              | High Temp Storage Life: (Test@Rm/Hot)<br>Ta=175°C, t=500hrs                                                              | 1 | 45        | 45  | 0 of 45  | -   |

### TEST GROUP B – ACCELERATED LIFETIME SIMULATION TESTS

|      |    |              |                                                                     |          |     |      |           |          |   |
|------|----|--------------|---------------------------------------------------------------------|----------|-----|------|-----------|----------|---|
| HTOL | B1 | JESD22 A108  | High Temp Operating Life: (Test @ Rm/Hot/Cold)<br>Ta=125°C, t=1000h | 3        | 77  | 231  | 0 of 231  | -        |   |
| ELFR | B2 | AEC-Q100-008 | Early Life Failure Rate: (Test@Rm/Hot)<br>Ta=125°C, t=48hrs         | 3        | 800 | 2400 | 0 of 2400 | -        |   |
| EDR  | B3 | AEC-Q100-005 | NVM Endurance & Data Retention Test:<br>(Test @ Rm/Hot)             | For HTOL | 3   | 77   | 231       | 0 of 231 | - |
|      |    |              |                                                                     | For HTSL | 1   | 45   | 45        | 0 of 45  | - |

| Test | # | Reference | Test Conditions | Lots | S.S. | Total | Results<br>(Fail of Total) | Comments:<br>(N/A =Not Applicable) |
|------|---|-----------|-----------------|------|------|-------|----------------------------|------------------------------------|
|------|---|-----------|-----------------|------|------|-------|----------------------------|------------------------------------|

**TEST GROUP C – PACKAGE ASSEMBLY INTEGRITY TESTS**

|     |    |                                        |                                                                                                    |             |                 |             |               |          |
|-----|----|----------------------------------------|----------------------------------------------------------------------------------------------------|-------------|-----------------|-------------|---------------|----------|
| WBS | C1 | AEC-Q100-001<br>AEC-Q003               | Wire Bond Shear Test: (Cpk > 1.67)                                                                 | 30<br>bonds | 5 parts<br>Min. | 30<br>bonds | 0 of 30 bonds | Ppk>1.67 |
| WBP | C2 | Mil-STD-883<br>Method 2011<br>AEC-Q003 | Wire Bond Pull: (Cpk > 1.67); Each bonder used                                                     | 30<br>bonds | 5 parts<br>Min. | 30<br>bonds | 0 of 30 bonds | Ppk>1.67 |
| SD  | C3 | JESD22 B102<br>JSTD-002D               | Solderability: (>95% coverage)<br>8 hr steam aging prior to testing                                | 1           | 15              | 15          | 0 of 15       | -        |
| PD  | C4 | JESD22 B100<br>JESD22 B108<br>AEC-Q003 | Physical Dimensions: (Cpk > 1.67)                                                                  | 3           | 10              | 30          | 0 of 30       | Ppk>1.67 |
| SBS | C5 | AEC-Q100-010<br>AEC-Q003               | Solder Ball Shear: (Cpk > 1.67); 5 balls from min. of 10 devices                                   | -           | -               | -           | -             | N/A      |
| LI  | C6 | JESD22 B105                            | Lead Integrity: (No lead cracking or breaking); Through-hole only; 10 leads from each of 5 devices | -           | -               | -           | -             | N/A      |

**TEST GROUP D – DIE FABRICATION RELIABILITY TESTS**

|      |    |                 |                                        |   |   |   |      |                          |
|------|----|-----------------|----------------------------------------|---|---|---|------|--------------------------|
| EM   | D1 | JESD61          | Electromigration:                      | - | - | - | Pass | Confirmed by process TEG |
| TDDB | D2 | JESD35          | Time Dependent Dielectric Breakdown:   | - | - | - | Pass | Confirmed by process TEG |
| HCI  | D3 | JESD60 & 28     | Hot Carrier Injection:                 | - | - | - | Pass | Confirmed by process TEG |
| NBTI | D4 | JESD90          | Negative Bias Temperature Instability: | - | - | - | Pass | Confirmed by process TEG |
| SM   | D5 | JESD61,87 & 202 | Stress Migration:                      | - | - | - | Pass | Confirmed by process TEG |

| Test                                         | #   | Reference                        | Test Conditions                                                                                                                  | Lots | S.S. | Total | Results<br>(Fail of Total) | Comments:<br>(N/A =Not Applicable)                                                                                                                                       |
|----------------------------------------------|-----|----------------------------------|----------------------------------------------------------------------------------------------------------------------------------|------|------|-------|----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>TEST GROUP E- ELECTRICAL VERIFICATION</b> |     |                                  |                                                                                                                                  |      |      |       |                            |                                                                                                                                                                          |
| TEST                                         | E1  | User/Supplier Specification      | Pre and Post Stress Electrical Test:                                                                                             | All  | All  | All   | 0 of All                   | -                                                                                                                                                                        |
| HBM                                          | E2  | AEC-Q100-002                     | Electrostatic Discharge, Human Body Model:<br>(Test @ Rm/Hot); (2KV HBM / Class 2 or better)                                     | 1    | 3    | 3     | 0 of 3<br>ESD Level=2      | HBM>2KV                                                                                                                                                                  |
| CDM                                          | E3  | AEC-Q100-011                     | Electrostatic Discharge, Charged Device Model:<br>(Test @ Rm/Hot); (750V corner pins, 500V all other pins / Class C2A or better) | 1    | 3    | 3     | 0 of 3<br>ESD Level=C2A    | Corner pins: 750V Pass<br>All other pins:500V Pass                                                                                                                       |
| LU                                           | E4  | AEC-Q100-004                     | Latch-Up: (Test @ Rm/Hot)                                                                                                        | 1    | 6    | 6     | 0 of 6                     | -                                                                                                                                                                        |
| ED                                           | E5  | AEC-Q100-009<br>AEC-Q003         | Electrical Distributions: (Test @ Rm/Hot/Cold)<br>(CPk > 1.33, Ppk >1.67)                                                        | 3    | 30   | 90    | 0 of 90                    | Ppk>1.67                                                                                                                                                                 |
| FG                                           | E6  | AEC-Q100-007                     | Fault Grading:                                                                                                                   | -    | -    | -     | 98.00%                     | -                                                                                                                                                                        |
| CHAR                                         | E7  | AEC-Q003                         | Characterization: (Test @ Rm/Hot/Cold)                                                                                           | -    | -    | -     | Pass                       | According to Renesas standard procedure                                                                                                                                  |
| EMC                                          | E9  | SAE J1752/3                      | Electromagnetic Compatibility (Radiated Emissions)                                                                               | 1    | 1    | 1     | 0 of 1                     |                                                                                                                                                                          |
| SC                                           | E10 | AEC Q100-012                     | Short Circuit Characterization                                                                                                   | -    | -    | -     | -                          | N/A                                                                                                                                                                      |
| SER                                          | E11 | JESD89-1<br>JESD89-2<br>JESD89-3 | Soft Error Rate                                                                                                                  | -    | -    | -     | -                          | N/A                                                                                                                                                                      |
| LF                                           | E12 | AEC-Q005                         | Lead (Pb) Free: (see AEC-Q005)                                                                                                   | -    | -    | -     | Pass                       | Solderability: See SD (C3) result. Solder heat resistance: N/A<br>(Wave Solder is Not recommended.) Whisker: Performed on product TEG with test method based on JESD201. |

| Test | # | Reference | Test Conditions | Lots | S.S. | Total | Results<br>(Fail of Total) | Comments:<br>(N/A =Not Applicable) |
|------|---|-----------|-----------------|------|------|-------|----------------------------|------------------------------------|
|------|---|-----------|-----------------|------|------|-------|----------------------------|------------------------------------|

**TEST GROUP F – DEFECT SCREENING TESTS**

|     |    |          |                                                |     |     |     |                                 |                                                                  |
|-----|----|----------|------------------------------------------------|-----|-----|-----|---------------------------------|------------------------------------------------------------------|
| PAT | F1 | AEC-Q001 | Process Average Testing: (see AEC-Q001)        | All | All | All | Reject units outside PAT limits | Apply to mass production according to Renesas standard procedure |
| SBA | F2 | AEC-Q002 | Statistical Bin/Yield Analysis: (see AEC-Q002) | All | All | All | Reject units outside criteria   | Apply to mass production according to Renesas standard procedure |

**TEST GROUP G – CAVITY PACKAGE INTEGRITY TESTS (for Ceramic Package testing only)**

|      |    |                         |                                                                                                                                   |   |   |   |   |     |
|------|----|-------------------------|-----------------------------------------------------------------------------------------------------------------------------------|---|---|---|---|-----|
| MS   | G1 | JESD22 B104             | Mechanical Shock: (Test @ Rm)                                                                                                     | - | - | - | - | N/A |
| VFV  | G2 | JESD22 B103             | Variable Frequency Vibration: (Test @ Rm)                                                                                         | - | - | - | - | N/A |
| CA   | G3 | MIL-STD-883 Method 2001 | Constant Acceleration: (Test @ Rm)                                                                                                | - | - | - | - | N/A |
| GFL  | G4 | MIL-STD-883 Method 1014 | Gross and Fine Leak:                                                                                                              | - | - | - | - | N/A |
| DROP | G5 | -----                   | Drop Test: (Test @ Rm)<br>MEMS cavity parts only. Drop part on each of 6 axes once from a height of 1.2m onto a concrete surface. | - | - | - | - | N/A |
| LT   | G6 | MIL-STD-883 Method 2004 | Lid Torque:                                                                                                                       | - | - | - | - | N/A |
| DS   | G7 | MIL-STD-883 Method 2019 | Die Shear:                                                                                                                        | - | - | - | - | N/A |
| IWV  | G8 | MIL-STD-883 Method 1018 | Internal Water Vapor:                                                                                                             | - | - | - | - | N/A |

